

## SAFETY DATA SHEET

Version 6.5  
Revision Date 10/07/2021  
Print Date 05/28/2022

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifiers**

Product name : (R)-(+)-Limonene

Product Number : 62122

Brand : Sigma-Aldrich

Index-No. : 601-029-00-7

CAS-No. : 5989-27-5

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses : Laboratory chemicals, Synthesis of substances

**1.3 Details of the supplier of the safety data sheet**

Company : Sigma-Aldrich Inc.  
3050 SPRUCE ST  
ST. LOUIS MO 63103  
UNITED STATES

Telephone : +1 314 771-5765

Fax : +1 800 325-5052

**1.4 Emergency telephone**

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-  
527-3887 CHEMTREC (International) 24  
Hours/day; 7 Days/week

**SECTION 2: Hazards identification****2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Flammable liquids (Category 3), H226

Skin irritation (Category 2), H315

Skin sensitization (Category 1), H317

Aspiration hazard (Category 1), H304

Short-term (acute) aquatic hazard (Category 1), H400

Long-term (chronic) aquatic hazard (Category 1), H410

For the full text of the H-Statements mentioned in this Section, see Section 16.

**2.2 GHS Label elements, including precautionary statements**

Pictogram



Signal word	Danger
Hazard statement(s)	
H226	Flammable liquid and vapor.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H410	Very toxic to aquatic life with long lasting effects.
Precautionary statement(s)	
P210	Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P264	Wash skin thoroughly after handling.
P272	Contaminated work clothing must not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.
P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P331	Do NOT induce vomiting.
P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P362	Take off contaminated clothing and wash before reuse.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P391	Collect spillage.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

### 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Synonyms	: (+)-Carvene (+)-p-Mentha-1,8-diene (R)-4-Isopropenyl-1-methyl-1-cyclohexene
Molecular weight	: 136.23 g/mol
CAS-No.	: 5989-27-5
EC-No.	: 227-813-5
Index-No.	: 601-029-00-7

Component	Classification	Concentration
<b>(R)-(+)-limonene</b>		
	Flam. Liq. 3; Skin Irrit. 2;	<= 100 %

	Skin Sens. 1; Asp. Tox. 1; Aquatic Acute 1; Aquatic Chronic 1; H226, H315, H317, H304, H400, H410 M-Factor - Aquatic Acute: 1 - Aquatic Chronic: 1	
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For the full text of the H-Statements mentioned in this Section, see Section 16.

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## SECTION 4: First aid measures

### 4.1 Description of first-aid measures

#### General advice

Consult a physician. Show this material safety data sheet to the doctor in attendance. Move out of dangerous area.

#### If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

#### In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

#### In case of eye contact

Flush eyes with water as a precaution.

#### If swallowed

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

### 4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

### 4.3 Indication of any immediate medical attention and special treatment needed

No data available

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

#### Suitable extinguishing media

Dry powder Dry sand

#### Unsuitable extinguishing media

Do NOT use water jet.

### 5.2 Special hazards arising from the substance or mixture

Carbon oxides

### 5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

### 5.4 Further information

Use water spray to cool unopened containers.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

For personal protection see section 8.

### 6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

Discharge into the environment must be avoided.

### 6.3 Methods and materials for containment and cleaning up

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

### 6.4 Reference to other sections

For disposal see section 13.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

#### Advice on safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapor or mist.

#### Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

#### Hygiene measures

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

For precautions see section 2.2.

### 7.2 Conditions for safe storage, including any incompatibilities

#### Storage conditions

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

#### Storage stability

Recommended storage temperature

2 - 8 °C

#### Storage class

Storage class (TRGS 510): 3: Flammable liquids

### 7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Ingredients with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
(R)-(+)-limonene	5989-27-5	TWA	30 ppm	USA. Workplace Environmental Exposure Levels (WEEL)

### 8.2 Exposure controls

#### Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

#### Personal protective equipment

##### Eye/face protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

##### Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.4 mm

Break through time: 480 min

Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M)

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 31 min

Material tested:Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the EC approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

##### Body Protection

Complete suit protecting against chemicals, Flame retardant antistatic protective clothing., The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

##### Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and

components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

### **Control of environmental exposure**

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

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## **SECTION 9: Physical and chemical properties**

### **9.1 Information on basic physical and chemical properties**

a) Appearance	Form: liquid, clear Color: colorless
b) Odor	characteristic
c) Odor Threshold	No data available
d) pH	No data available
e) Melting point/freezing point	Melting point/range: -73.97 °C (-101.15 °F) - OECD Test Guideline 102
f) Initial boiling point and boiling range	176 - 177 °C 349 - 351 °F
g) Flash point	51 °C (124 °F) - closed cup
h) Evaporation rate	No data available
i) Flammability (solid, gas)	No data available
j) Upper/lower flammability or explosive limits	Upper explosion limit: 6.1 %(V) Lower explosion limit: 0.7 %(V)
k) Vapor pressure	2 hPa at 24.85 °C (76.73 °F)
l) Vapor density	4.70 - (Air = 1.0)
m) Density	0.842 g/mL at 20 °C (68 °F)
Relative density	0.8400 - 0.8440 at 20 °C (68 °F)
n) Water solubility	0.00569 g/l at 20 °C (68 °F) - OECD Test Guideline 105
o) Partition coefficient: n-octanol/water	log Pow: 4.38 at 37 °C (99 °F) - Potential bioaccumulation
p) Autoignition temperature	245 °C (473 °F) at 995.44 hPa
q) Decomposition temperature	No data available
r) Viscosity	No data available
s) Explosive properties	No data available
t) Oxidizing properties	none

### **9.2 Other safety information**

Relative vapor density	4.70 - (Air = 1.0)
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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No data available

### 10.2 Chemical stability

Stable under recommended storage conditions.

### 10.3 Possibility of hazardous reactions

No data available

### 10.4 Conditions to avoid

Heat, flames and sparks.

### 10.5 Incompatible materials

Strong oxidizing agents

### 10.6 Hazardous decomposition products

In the event of fire: see section 5

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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

LD50 Oral - Rat - male and female - > 2,000 mg/kg

(OECD Test Guideline 423)

Inhalation: No data available

LD50 Dermal - Rabbit - > 5,000 mg/kg

No data available

#### Skin corrosion/irritation

Skin - Rabbit

Result: Mild skin irritation - 4 h

(OECD Test Guideline 404)

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

#### Serious eye damage/eye irritation

Eyes - Rabbit

Result: No eye irritation

(OECD Test Guideline 405)

#### Respiratory or skin sensitization

Local lymph node assay (LLNA) - Mouse

Result: May cause sensitization by skin contact.

(OECD Test Guideline 429)

#### Germ cell mutagenicity

Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: comet assay

Species: Rat

Application Route: Oral

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Result: negative

### **Carcinogenicity**

This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

### **Reproductive toxicity**

No data available

### **Specific target organ toxicity - single exposure**

No data available

### **Specific target organ toxicity - repeated exposure**

No data available

### **Aspiration hazard**

Aspiration may cause pulmonary edema and pneumonitis.

## **11.2 Additional Information**

Repeated dose toxicity - Mouse - male and female - NOAEL (No observed adverse effect level) - 1,650 mg/kg - LOAEL (Lowest observed adverse effect level) - 3,300 mg/kg

RTECS: GW6360000

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Liver - Irregularities - Based on Human Evidence

Liver - Irregularities - Based on Human Evidence

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## **SECTION 12: Ecological information**

### **12.1 Toxicity**

Toxicity to fish	flow-through test LC50 - Pimephales promelas (fathead minnow) - 0.72 mg/l - 96 h (OECD Test Guideline 203)
Toxicity to daphnia and other aquatic invertebrates	semi-static test EC50 - Daphnia magna (Water flea) - 0.307 mg/l - 48 h (OECD Test Guideline 202)
Toxicity to algae	static test ErC50 - Pseudokirchneriella subcapitata (green algae) - 0.32 mg/l - 72 h (OECD Test Guideline 201) static test EC10 - Pseudokirchneriella subcapitata (green algae) -

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0.174 mg/l - 72 h  
(OECD Test Guideline 201)

Toxicity to bacteria      EC50 - Sludge Treatment - 3.94 mg/l  
(OECD Test Guideline 209)

#### **12.2 Persistence and degradability**

Biodegradability      Result: 71 % - Readily biodegradable.  
(OECD Test Guideline 301B)

#### **12.3 Bioaccumulative potential**

No data available

#### **12.4 Mobility in soil**

No data available

#### **12.5 Results of PBT and vPvB assessment**

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

#### **12.6 Endocrine disrupting properties**

No data available

#### **12.7 Other adverse effects**

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Very toxic to aquatic life with long lasting effects.

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### **SECTION 13: Disposal considerations**

#### **13.1 Waste treatment methods**

##### **Product**

Offer surplus and non-recyclable solutions to a licensed disposal company. Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable.

##### **Contaminated packaging**

Dispose of as unused product.

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### **SECTION 14: Transport information**

#### **DOT (US)**

UN number: 2052    Class: 3

Packing group: III

Proper shipping name: Dipentene

Reportable Quantity (RQ):

Poison Inhalation Hazard: No

#### **IMDG**

UN number: 2052    Class: 3

Packing group: III

EMS-No: F-E, S-E

Proper shipping name: DIPENTENE

Marine pollutant : yes

**IATA**

UN number: 2052 Class: 3  
Proper shipping name: Dipentene

Packing group: III

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**SECTION 15: Regulatory information****SARA 302 Components**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 313 Components**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 311/312 Hazards**

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

**Massachusetts Right To Know Components**

No components are subject to the Massachusetts Right to Know Act.

**Pennsylvania Right To Know Components**

(R)-(+)-limonene

CAS-No.  
5989-27-5

Revision Date

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**SECTION 16: Other information****Further information**

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