

SAFETY DATA SHEET

Version 6.2
Revision Date 09/12/2021
Print Date 02/11/2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifiers**

Product name : HMDI

Product Number : 33490
Brand : Sigma-Aldrich
Index-No. : 615-009-00-0
CAS-No. : 5124-30-1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-
527-3887 CHEMTREC (International) 24
Hours/day; 7 Days/week

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Acute toxicity, Inhalation (Category 3), H331
Skin irritation (Category 2), H315
Eye irritation (Category 2A), H319
Respiratory sensitization (Category 1), H334
Skin sensitization (Category 1), H317
Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram



Signal word	Danger
Hazard statement(s)	
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
Precautionary statement(s)	
P261	Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P264	Wash skin thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear eye protection/ face protection.
P280	Wear protective gloves.
P285	In case of inadequate ventilation wear respiratory protection.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 + P311	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.
P362	Take off contaminated clothing and wash before reuse.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

Lachrymator.

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms : 4,4'-Methylene-bis(cyclohexyl isocyanate)
Bis(4-isocyanatocyclohexyl)methane
4,4'-Diisocyanato-methylenedicyclohexane
4,4'-HMDI

Formula : C₁₅H₂₂N₂O₂
Molecular weight : 262.35 g/mol
CAS-No. : 5124-30-1
EC-No. : 225-863-2
Index-No. : 615-009-00-0

Component	Classification	Concentration
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Dicyclohexylmethane-4,4'-di-isocyanate		
	Acute Tox. 3; Skin Irrit. 2; Eye Irrit. 2A; Resp. Sens. 1; Skin Sens. 1; STOT SE 3; H331, H315, H319, H334, H317, H335 Concentration limits: >= 0.5 %: Resp. Sens. 1, H334; >= 0.5 %: Skin Sens. 1, H317;	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice

Consult a physician. Show this material safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Take victim immediately to hospital. Consult a physician.

In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

Carbon oxides

Nitrogen oxides (NO_x)

Combustible.

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

No data available

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Wear respiratory protection. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.

For personal protection see section 8.

6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapor or mist.

Hygiene measures

Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Moisture sensitive.

Storage class

Storage class (TRGS 510): 6.1D: Non-combustible, acute toxic Cat.3 / toxic hazardous materials or hazardous materials causing chronic effects

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
Dicyclohexylmethane-4,4'-diisocyanate	5124-30-1	TWA	0.0050 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Lower Respiratory Tract irritation Respiratory sensitization		
		C	0.01 ppm 0.11 mg/m3	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
		Skin notation		
		C	0.01 ppm 0.11 mg/m3	USA. NIOSH Recommended Exposure Limits

8.2 Exposure controls

Appropriate engineering controls

Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

Personal protective equipment

Eye/face protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.4 mm

Break through time: 480 min

Material tested: Camatril® (KCL 730 / Aldrich Z677442, Size M)

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.4 mm

Break through time: 480 min

Material tested: Camatril® (KCL 730 / Aldrich Z677442, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the EC approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Appearance	Form: liquid Color: clear
b) Odor	odorless
c) Odor Threshold	No data available
d) pH	No data available
e) Melting point/freezing point	Melting point/freezing point: 26 °C (79 °F)
f) Initial boiling point and boiling range	113 °C 235 °F at 1013 hPa
g) Flash point	200 °C (392 °F) - closed cup - DIN 51758
h) Evaporation rate	No data available
i) Flammability (solid, gas)	No data available
j) Upper/lower flammability or explosive limits	No data available
k) Vapor pressure	0.0013 hPa at 25 °C (77 °F)
l) Vapor density	No data available
m) Density	1.066 g/cm ³
Relative density	No data available
n) Water solubility	insoluble
o) Partition coefficient: n-octanol/water	No data available
p) Autoignition temperature	225 °C (437 °F) at 1,013 hPa
q) Decomposition temperature	No data available
r) Viscosity	No data available
s) Explosive properties	No data available
t) Oxidizing properties	No data available

9.2 Other safety information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No data available

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Amines, Strong bases, Alcohols, Heavy metals

10.6 Hazardous decomposition products

In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - 18,200 mg/kg

Remarks: (ECHA)

LC50 Inhalation - Rat - male and female - 4 h - 456 mg/m³
(OECD Test Guideline 403)

LD50 Dermal - Rat - male and female - > 7,000 mg/kg
(OECD Test Guideline 402)

Skin corrosion/irritation

Skin - Rabbit

Result: Irritating to skin. - 4 h
(OECD Test Guideline 404)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Irritating to eyes.
(OECD Test Guideline 405)

Respiratory or skin sensitization

Maximization Test - Guinea pig

Result: May cause sensitization by skin contact.
(OECD Test Guideline 406)

in vivo assay - Guinea pig

Result: May cause sensitization by inhalation.
Remarks: (ECHA)

Germ cell mutagenicity

Test Type: In vitro mammalian cell gene mutation test

Test system: Chinese hamster lung cells

Metabolic activation: with and without metabolic activation

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Method: OECD Test Guideline 476
Result: negative
Test Type: Ames test
Test system: S. typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster lung cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

May cause respiratory irritation.

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

Repeated dose toxicity - Rat - male and female - Inhalation

RTECS: NQ9250000

Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., Cough, Shortness of breath, Headache, Nausea, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Stomach - Irregularities - Based on Human Evidence

Stomach - Irregularities - Based on Human Evidence

SECTION 12: Ecological information

12.1 Toxicity

No data available

Toxicity to algae	static test ErC50 - Desmodesmus subspicatus (green algae) - > 5 mg/l - 72 h (Regulation (EC) No. 440/2008, Annex, C.3)
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Toxicity to bacteria

12.2 Persistence and degradability

Biodegradability aerobic - Exposure time 28 d
Result: 0 % - Not readily biodegradable.
(Regulation (EC) No. 440/2008, Annex, C.4-D)

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging

Dispose of as unused product.

SECTION 14: Transport information

DOT (US)

UN number: 2206 Class: 6.1 Packing group: III
Proper shipping name: Isocyanates, toxic, n.o.s. (Dicyclohexylmethane-4,4'-di-isocyanate)
Reportable Quantity (RQ):
Poison Inhalation Hazard: No

IMDG

UN number: 2206 Class: 6.1 Packing group: III EMS-No: F-A, S-A
Proper shipping name: ISOCYANATES, TOXIC, N.O.S. (Dicyclohexylmethane-4,4'-di-isocyanate)

IATA

UN number: 2206 Class: 6.1 Packing group: III
Proper shipping name: Isocyanates, toxic, n.o.s. (Dicyclohexylmethane-4,4'-di-isocyanate)

SECTION 15: Regulatory information

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

The following components are subject to reporting levels established by SARA Title III, Section 313:

	CAS-No.	Revision Date
Dicyclohexylmethane-4,4'-di-isocyanate	5124-30-1	2007-03-01

SARA 311/312 Hazards

Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

	CAS-No.	Revision Date
Dicyclohexylmethane-4,4'-di-isocyanate	5124-30-1	2007-03-01

Pennsylvania Right To Know Components

	CAS-No.	Revision Date
Dicyclohexylmethane-4,4'-di-isocyanate	5124-30-1	2007-03-01

New Jersey Right To Know Components

	CAS-No.	Revision Date
Dicyclohexylmethane-4,4'-di-isocyanate	5124-30-1	2007-03-01

California Prop. 65 Components

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16: Other information

Further information

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The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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