



SECTION 1: Identification

1.1. Identification

Product name	: GERMANE 99.99+%
Product code	: GEG5001
Product form	: Substance
Physical state	: Gas
Formula	: GeH ₄
Synonyms	: MONOGERMANE; GERMANIUM HYDRIDE; GERMANIUM TETRAHYDRIDE
Chemical family	: GERMANE

1.2. Recommended use and restrictions on use

Recommended use	: Chemical intermediate
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1.3. Supplier

GELEST, INC.

11 East Steel Road
 Morrisville, PA 19067
 USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable gases Category 1	H220 Extremely flammable gas
Gases under pressure Liquefied gas	H280 Contains gas under pressure; may explode if heated
Acute toxicity (inhalation:gas) Category 2	H330 Fatal if inhaled
Serious eye damage/eye irritation Category 2A	H319 Causes serious eye irritation
Specific target organ toxicity (single exposure) Category 3	H335 May cause respiratory irritation
Full text of H statements : see section 16	

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)

: Danger

Hazard statements (GHS US)

: H220 - Extremely flammable gas
 H280 - Contains gas under pressure; may explode if heated
 H319 - Causes serious eye irritation
 H330 - Fatal if inhaled
 H335 - May cause respiratory irritation

Precautionary statements (GHS US)

: P284 - [In case of inadequate ventilation] wear respiratory protection.
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.
 P260 - Do not breathe gas.
 P264 - Wash hands thoroughly after handling.
 P310 - Immediately call a doctor
 P210 - Keep away from heat, open flames, sparks. - No smoking.
 P271 - Use only outdoors or in a well-ventilated area.
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P337+P313 - If eye irritation persists: Get medical advice/attention.
 P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
 P381 - Eliminate all ignition sources if safe to do so.
 P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
 P405 - Store locked up.
 P410+P403 - Protect from sunlight. Store in a well-ventilated place.
 P501 - Dispose of contents/container to licensed waste disposal facility.

GERMANE 99.99+%

Safety Data Sheet

2.3. Hazards not otherwise classified (HNOC)

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type : Mono-constituent
Name : GERMANE 99.99+%
CAS-No. : 7782-65-2

Name	Product identifier	%	GHS-US classification
Germanium tetrahydride	(CAS-No.) 7782-65-2	> 99	Flam. Gas 1, H220 Press. Gas (Liq.), H280 Acute Tox. 2 (Inhalation:gas), H330 Eye Irrit. 2A, H319 STOT SE 3, H335

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get immediate medical advice/attention.

First-aid measures after skin contact : Wash with plenty of soap and water.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : Fatal if inhaled. May cause respiratory irritation. Hemolytic gas.

Symptoms/effects after skin contact : May cause skin irritation.

Symptoms/effects after eye contact : Causes serious eye irritation. At levels below the flammability limit, silane is expected to affect the eyes by absorption and deposition of silicon dioxide, causing severe irritation and possible corneal damage.

Symptoms/effects after ingestion : May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : If unable to stop the flow of gas, germane should be allowed to burn until consumed. Secondary fires may be extinguished with alcohol resistant foam, carbon dioxide, dry chemical. Use of high expansion foam (100:1) is recommended to cover flames.

5.2. Specific hazards arising from the chemical

Fire hazard : Extremely flammable gas. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

Explosion hazard : Germane ignites readily in air.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Exercise caution when fighting any chemical fire. Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so. Germane should be allowed to burn until consumed. Excessive pressure may develop in gas cylinders exposed to fire-heated. Heated germane may explode on contact with air. Cool cylinders and surroundings with water from a suitable distance.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Ventilate area. Eliminate every possible source of ignition. Use special care to avoid static electric charges.

GERMANE 99.99+%

Safety Data Sheet

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Stop flow of gas if possible. The potential exists for spontaneous ignition and explosion. Allow vapors to disperse.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Flammable gas. Germane ignites readily in air. Handle empty containers with care because residual vapors are flammable.

Precautions for safe handling : Containers must be properly grounded before beginning transfer. Use only non-sparking tools. Provide good ventilation in process area to prevent accumulation of vapors. Use only outdoors or in a well-ventilated area. Systems utilizing germane that do not involve complete consumption of germane should be equipped with burn boxes. See- Book of SEMI Standards, Facilities Standards and Safety Guidelines, Mountain View, CA, Semiconductor Equipment and Materials Int'l, 1993. Avoid all eye and skin contact and do not breathe vapor and mist.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed.

Storage conditions : Store in sealed cylinders in isolated area.

Incompatible materials : Acids. Alcohols. Halogens. Oxidizing agent.

Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Germanium tetrahydride (7782-65-2)		
ACGIH	ACGIH TWA (ppm)	0.2 ppm
NIOSH	NIOSH REL (TWA) (mg/m³)	0.6 mg/m³
NIOSH	NIOSH REL (TWA) (ppm)	0.2 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Avoid all unnecessary exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Wear respiratory protection. NIOSH-certified combination organic vapor/acid gas (yellow cartridge) respirator.

GERMANE 99.99+%

Safety Data Sheet

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Gas
Appearance	: Flammable gas.
Molecular mass	: 76.62 g/mol
Color	: Colorless.
Odor	: Disagreeable garlic-like.
Odor threshold	: No data available
Refractive index	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: -165 °C
Boiling point	: -88 °C
Flash point	: < -40 °C
Critical temperature	: 308 K
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Extremely flammable gas
Vapor pressure	: > 1 atm @ 20°C
Critical pressure	: 54.8 atm
Relative vapor density at 20 °C	: 3.2 g/l
Relative density	: 1.53
% Volatiles	: 100 %
Solubility	: Insoluble in water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

9.2. Other information

Gas group	: Press. Gas (Liq.)
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SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed cylinders stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions

Reacts with oxygen in air, sometimes igniting spontaneously. Mixtures with mercury explode when shaken in the presence of air. Platinum, platinum and iron salts and other Lewis acids can cause generation of flammable hydrogen gas.

10.4. Conditions to avoid

Heat. Sparks. Open flame.

10.5. Incompatible materials

Acids. Alcohols. Halogens. Oxidizing agent.

10.6. Hazardous decomposition products

Germanium dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
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Germanium tetrahydride (7782-65-2)	
LD50 oral mouse	1250 mg/kg
LD50 intravenous rat	56 mg/kg

GERMANE 99.99+%

Safety Data Sheet

Germanium tetrahydride (7782-65-2)

LC50 inhalation mouse	1380 mg/m ³
ATE US (gases)	100 ppmV/4h
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: May cause respiratory irritation.
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: Fatal if inhaled. May cause respiratory irritation. Hemolytic gas.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation. At levels below the flammability limit, silane is expected to affect the eyes by absorption and deposition of silicon dioxide, causing severe irritation and possible corneal damage.
Symptoms/effects after ingestion	: May be harmful if swallowed.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on the ozone layer	: No additional information available
Effect on global warming	: No known effects from this product.
GWPmix comment	: No known effects from this product.

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations	: Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility.
Additional information	: Handle empty containers with care because residual vapors are flammable.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

14.1. UN number

UN-No.(DOT)	: 2192
DOT NA no.	UN2192

14.2. UN proper shipping name

Transport document description	: UN2192 Germane, 2.3 (2.1)
Proper Shipping Name (DOT)	: Germane
Class (DOT)	: 2.3 - Class 2.3 - Poisonous gas 49 CFR 173.115
Hazard labels (DOT)	: 2.3 - Poison gas 2.1 - Flammable gas



GERMANE 99.99+%

Safety Data Sheet

DOT Packaging Non Bulk (49 CFR 173.xxx) : 302
DOT Packaging Bulk (49 CFR 173.xxx) : 245
DOT Packaging Exceptions (49 CFR 173.xxx) : None

14.3. Additional information

Emergency Response Guide (ERG) Number : 119
Other information : No supplementary information available.

Transport by sea

DOT Vessel Stowage Location : D - The material must be stowed "on deck only" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers or one passenger per each 3 m of overall vessel length, but the material is prohibited on passenger vessels in which the limiting number of passengers is exceeded.
DOT Vessel Stowage Other : 40 - Stow "clear of living quarters"

Air transport

DOT Quantity Limitations Passenger aircraft/rail : Forbidden
(49 CFR 173.27)
DOT Quantity Limitations Cargo aircraft only (49 : Forbidden
CFR 175.75)

SECTION 15: Regulatory information

15.1. US Federal regulations

Germanium tetrahydride (7782-65-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Germanium tetrahydride (7782-65-2)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification	Class A - Compressed Gas Class B Division 6 - Reactive Flammable Material Class D Division 1 Subdivision A - Very toxic material causing immediate and serious toxic effects
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EU-Regulations

Germanium tetrahydride (7782-65-2)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Germanium tetrahydride (7782-65-2)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on the Korean ECL (Existing Chemicals List)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Japanese Poisonous and Deleterious Substances Control Law
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Germanium tetrahydride (7782-65-2)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

H220	Extremely flammable gas
H280	Contains gas under pressure; may explode if heated
H319	Causes serious eye irritation

GERMANE 99.99+%

Safety Data Sheet

H330	Fatal if inhaled
H335	May cause respiratory irritation

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health : 4 Severe Hazard - Life-threatening, major or permanent damage may result from single or repeated overexposures

Flammability : 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)

Physical : 3 Serious Hazard - Materials that may form explosive mixtures with water and are capable of detonation or explosive reaction in the presence of a strong initiating source. Materials may polymerize, decompose, self-react, or undergo other chemical change at normal temperature and pressure with moderate risk of explosion

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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