

SAFETY DATA SHEET

Revision Date 14-Feb-2020

Revision Number 2

1. Identification

Product Name N-(2-Hydroxyethyl)hexamethyleneimine

Cat No. : L06497

CAS-No 20603-00-3

Synonyms No information available

Recommended Use Laboratory chemicals.

Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Alfa Aesar
Thermo Fisher Scientific Chemicals, Inc.
30 Bond Street
Ward Hill, MA 01835-8099
Tel: 800-343-0660
Fax: 800-322-4757
Email: tech@alfa.com
www.alfa.com

Emergency Telephone Number

During normal business hours (Monday-Friday, 8am-7pm EST), call (800) 343-0660.
After normal business hours, call Carechem 24 at (866) 928-0789.

2. Hazard(s) identification

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute oral toxicity	Category 4
Acute dermal toxicity	Category 4
Skin Corrosion/Irritation	Category 1 B
Serious Eye Damage/Eye Irritation	Category 1

Label Elements

Signal Word

Danger

Hazard Statements

Causes severe skin burns and eye damage
Harmful if swallowed or in contact with skin

**Precautionary Statements****Prevention**

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Wear protective gloves/protective clothing/eye protection/face protection

Do not breathe dust/fume/gas/mist/vapors/spray

Response

Immediately call a POISON CENTER or doctor/physician

Inhalation

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Skin

Wash contaminated clothing before reuse

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Ingestion

Rinse mouth

Do NOT induce vomiting

Storage

Store locked up

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

None identified

3. Composition/Information on Ingredients

Component	CAS-No	Weight %
Hexahydro-1H-azepine-1-ethanol	20603-00-3	95

4. First-aid measures

Eye Contact	Immediate medical attention is required. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Skin Contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Immediate medical attention is required.
Inhalation	Remove from exposure, lie down. Remove to fresh air. If not breathing, give artificial respiration. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician immediately.
Most important symptoms and effects	Causes burns by all exposure routes. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media Carbon dioxide (CO₂). Dry chemical. Chemical foam.

Unsuitable Extinguishing Media No information available

Flash Point No information available
Method - No information available

Autoignition Temperature No information available

Explosion Limits

Upper No data available

Lower No data available

Sensitivity to Mechanical Impact No information available

Sensitivity to Static Discharge No information available

Specific Hazards Arising from the Chemical

Keep product and empty container away from heat and sources of ignition.

Hazardous Combustion Products

Nitrogen oxides (NO_x). Carbon monoxide (CO). Carbon dioxide (CO₂).

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health
3

Flammability
1

Instability
0

Physical hazards
N/A

6. Accidental release measures

Personal Precautions Ensure adequate ventilation. Use personal protective equipment as required.

Environmental Precautions See Section 12 for additional Ecological Information.

Methods for Containment and Clean Up Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. Do not let this chemical enter the environment.

7. Handling and storage

Handling Do not breathe mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not ingest. If swallowed then seek immediate medical assistance. Handle product only in closed system or provide appropriate exhaust ventilation.

Storage Keep in a dry, cool and well-ventilated place. Refer product specification and/or product label for specific storage temperature requirement. Keep container tightly closed. Corrosives area. Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls / personal protection

Exposure Guidelines This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Engineering Measures Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protective Equipment

Eye/face Protection	Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.
Skin and body protection	Wear appropriate protective gloves and clothing to prevent skin exposure.
Respiratory Protection	Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Physical State	Viscous liquid Liquid
Appearance	Colorless
Odor	No information available
Odor Threshold	No information available
pH	No information available
Melting Point/Range	No data available
Boiling Point/Range	114 - 115 °C / 237.2 - 239 °F @ 23 mmHg
Flash Point	No information available
Evaporation Rate	No information available
Flammability (solid,gas)	Not applicable
Flammability or explosive limits	
Upper	No data available
Lower	No data available
Vapor Pressure	No information available
Vapor Density	4.94
Specific Gravity	1.059
Solubility	No information available
Partition coefficient; n-octanol/water	No data available
Autoignition Temperature	No information available
Decomposition Temperature	No information available
Viscosity	No information available
Molecular Formula	C8 H17 N O
Molecular Weight	143.23

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Stable under normal conditions.
Conditions to Avoid	Incompatible products.
Incompatible Materials	Strong oxidizing agents, Strong acids
Hazardous Decomposition Products	Nitrogen oxides (NOx), Carbon monoxide (CO), Carbon dioxide (CO ₂)
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

11. Toxicological information

Acute Toxicity

Product Information
Component Information
Toxicologically Synergistic

No information available

Products**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

Irritation No information available

Sensitization No information available

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	CAS-No	IARC	NTP	ACGIH	OSHA	Mexico
Hexahydro-1H-azepin e-1-ethanol	20603-00-3	Not listed	Not listed	Not listed	Not listed	Not listed

Mutagenic Effects No information available

Reproductive Effects No information available.

Developmental Effects No information available.

Teratogenicity No information available.

STOT - single exposure None known

STOT - repeated exposure None known

Aspiration hazard No information available

Symptoms / effects, both acute and delayed Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation

Endocrine Disruptor Information No information available

Other Adverse Effects The toxicological properties have not been fully investigated.

12. Ecological information

Ecotoxicity

Do not empty into drains.

Persistence and Degradability No information available

Bioaccumulation/ Accumulation No information available.

Mobility No information available.

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No	UN2735
Proper Shipping Name	AMINES, LIQUID, CORROSIVE, N.O.S.
Hazard Class	8
Packing Group	III

TDG

UN-No	UN2735
Proper Shipping Name	AMINES, LIQUID, CORROSIVE, N.O.S.
Hazard Class	8
Packing Group	III

IATA

UN-No UN2735
 Proper Shipping Name AMINES, LIQUID, CORROSIVE, N.O.S.
 Hazard Class 8
 Packing Group III

IMDG/IMO

UN-No UN2735
 Proper Shipping Name AMINES, LIQUID, CORROSIVE, N.O.S.
 Hazard Class 8
 Packing Group III

15. Regulatory information**United States of America Inventory**

Component	CAS-No	TSCA	TSCA Inventory notification - Active/Inactive	TSCA - EPA Regulatory Flags
Hexahydro-1H-azepine-1-ethanol	20603-00-3	-	-	-

Legend:

TSCA - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

'-' - Not Listed

TSCA 12(b) - Notices of Export Not applicable

International Inventories

Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Australia (AICS), China (IECSC), Korea (ECL).

Component	CAS-No	DSL	NDSL	EINECS	PICCS	ENCS	AICS	IECSC	KECL
Hexahydro-1H-azepine-1-ethanol	20603-00-3	-	-	243-915-2	-	-	-	-	-

U.S. Federal Regulations

SARA 313 Not applicable

SARA 311/312 Hazard Categories See section 2 for more information

CWA (Clean Water Act) Not applicable

Clean Air Act Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

CERCLA Not applicable

California Proposition 65 This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations Not applicable

U.S. Department of Transportation

Reportable Quantity (RQ): N
 DOT Marine Pollutant N
 DOT Severe Marine Pollutant N

U.S. Department of Homeland Security This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade No information available

16. Other information

Prepared By Health, Safety and Environmental Department
Email: tech@alfa.com
www.alfa.com

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Revision Summary SDS authoring systems update, replaces ChemGes SDS No. 20603-00-3.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS