

SAFETY DATA SHEET

Revision Date 27-Apr-2022

Revision Number 4

1. Identification

Product Name Acryloyl chloride

Cat No. : L10363

CAS No 814-68-6
Synonyms 2-Propenoyl chloride.; Acrylic acid chloride

Recommended Use Laboratory chemicals.
Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet**Company**

Alfa Aesar
Thermo Fisher Scientific Chemicals, Inc.
30 Bond Street
Ward Hill, MA 01835-8099
Tel: 800-343-0660
Fax: 800-322-4757
Email: tech@alfa.com
www.alfa.com

Emergency Telephone Number

During normal business hours (Monday-Friday, 8am-7pm EST), call (800) 343-0660.
After normal business hours, call Carechem 24 at (866) 928-0789.

2. Hazard(s) identification**Classification**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids	Category 2
Acute oral toxicity	Category 4
Acute Inhalation Toxicity - Vapors	Category 1
Skin Corrosion/Irritation	Category 1 B
Serious Eye Damage/Eye Irritation	Category 1
Specific target organ toxicity (single exposure)	Category 3
Target Organs - Respiratory system.	

Label Elements

Signal Word
Danger

Hazard Statements

Highly flammable liquid and vapor
Harmful if swallowed
Causes severe skin burns and eye damage
May cause respiratory irritation
Fatal if inhaled

**Precautionary Statements****Prevention**

Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Do not breathe dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Wear respiratory protection
Wear protective gloves/protective clothing/eye protection/face protection
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Keep cool

Response

Immediately call a POISON CENTER or doctor/physician

Inhalation

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Skin

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Ingestion

Rinse mouth
Do NOT induce vomiting

Fire

In case of fire: Use CO₂, dry chemical, or foam for extinction

Storage

Store in a well-ventilated place. Keep container tightly closed
Store locked up

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Reacts violently with water

3. Composition/Information on Ingredients

Component	CAS No	Weight %
Acryloyl chloride	814-68-6	<= 100

Phenothiazine	92-84-2	<= 0.1
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4. First-aid measures

General Advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Inhalation	If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Remove to fresh air. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Most important symptoms and effects	Causes burns by all exposure routes. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting: Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	CO ₂ , dry chemical, dry sand, alcohol-resistant foam. Water mist may be used to cool closed containers.
Unsuitable Extinguishing Media	No information available
Flash Point	-4 °C / 24.8 °F
Method -	No information available
Autoignition Temperature	No information available
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous membranes. Reacts violently with water. Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back.

Hazardous Combustion Products

Carbon monoxide (CO). Carbon dioxide (CO₂). Hydrogen chloride.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health
4Flammability
3Instability
2Physical hazards
W

6. Accidental release measures

Personal Precautions

Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Remove all sources of ignition. Take precautionary measures against static discharges.

Environmental Precautions

Should not be released into the environment.

Methods for Containment and Clean Up

Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Do not expose spill to water. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

7. Handling and storage

Handling

Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Use only under a chemical fume hood. Do not breathe mist/vapors/spray. Do not ingest. If swallowed then seek immediate medical assistance. Do not allow contact with water. Handle under an inert atmosphere. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Take precautionary measures against static discharges.

Storage.

Store in freezer. Incompatible Materials. Bases. Water. Amines. Oxidizing agent.

8. Exposure controls / personal protection

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH IDLH	Mexico OEL (TWA)
Phenothiazine	TWA: 5 mg/m ³ Skin	(Vacated) TWA: 5 mg/m ³ Skin	TWA: 5 mg/m ³	TWA: 5 mg/m ³

Legend

ACGIH - American Conference of Governmental Industrial Hygienists

OSHA - Occupational Safety and Health Administration

NIOSH IDLH: NIOSH - National Institute for Occupational Safety and Health

Engineering Measures

Ensure that eyewash stations and safety showers are close to the workstation location. Ensure adequate ventilation, especially in confined areas. Use explosion-proof electrical/ventilating/lighting equipment.

Personal Protective Equipment

Eye/face Protection

Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin and body protection

Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory Protection

Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Physical State

Liquid

Appearance	Clear
Odor	Acrid
Odor Threshold	No information available
pH	No information available
Melting Point/Range	No data available
Boiling Point/Range	74 - 76 °C / 165.2 - 168.8 °F
Flash Point	-4 °C / 24.8 °F
Evaporation Rate	No information available
Flammability (solid,gas)	Not applicable
Flammability or explosive limits	
Upper	No data available
Lower	No data available
Vapor Pressure	No information available
Vapor Density	3.12
Specific Gravity	1.114
Solubility	Reacts violently with water
Partition coefficient; n-octanol/water	No data available
Autoignition Temperature	No information available
Decomposition Temperature	No information available
Viscosity	No information available
Molecular Formula	C3H3ClO
Molecular Weight	90.51

10. Stability and reactivity

Reactive Hazard	Yes
Stability	Stable under recommended storage conditions. UNSTABLE (REACTIVE) UPON DEPLETION OF INHIBITOR.
Conditions to Avoid	Keep away from open flames, hot surfaces and sources of ignition. Exposure to moist air or water. Exposure to light. Heat. Exposure to moisture.
Incompatible Materials	Bases, Water, Amines, Oxidizing agent
Hazardous Decomposition Products	Carbon monoxide (CO), Carbon dioxide (CO ₂), Hydrogen chloride
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing. Reacts violently with water.

11. Toxicological information

Acute Toxicity

Product Information

Component Information

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Phenothiazine	LD50 = 5000 mg/kg (Rat)	>2000 mg/kg (Rabbit)	>5 mg/L/4h (Rat)

Toxicologically Synergistic Products No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Irritation	No information available
Sensitization	No information available
Carcinogenicity	The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
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Acryloyl chloride	814-68-6	Not listed	Not listed	Not listed	Not listed	Not listed
Phenothiazine	92-84-2	Not listed	Not listed	Not listed	Not listed	Not listed

Mutagenic Effects No information available

Reproductive Effects No information available.

Developmental Effects No information available.

Teratogenicity No information available.

STOT - single exposure Respiratory system

STOT - repeated exposure None known

Aspiration hazard No information available

Symptoms / effects, both acute and delayed Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting: Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation

Endocrine Disruptor Information No information available

Other Adverse Effects The toxicological properties have not been fully investigated.

12. Ecological information

Ecotoxicity

Reacts with water so no ecotoxicity data for the substance is available.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
Phenothiazine	Not listed	LC50: = 1.1 mg/L, 48h (Oryzias latipes) LC50: = 0.579 mg/L, 96h (Oncorhynchus mykiss)	Not listed	EC50: 0.154 mg/L, 48h (Daphnia)

Persistence and Degradability Persistence is unlikely based on information available.

Bioaccumulation/ Accumulation No information available.

Mobility Will likely be mobile in the environment due to its volatility.

Component	log Pow
Phenothiazine	3.78

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN3383
 Proper Shipping Name TOXIC BY INHALATION LIQUID, FLAMMABLE, N.O.S.
 Technical Name Phenothiazine
 Hazard Class 6.1
 Subsidiary Hazard Class 3
 Packing Group I

TDG

Forbidden
 FORBIDDEN FOR IATA TRANSPORT

IATA

IMDG/IMO

UN-No	UN3383
Proper Shipping Name	TOXIC BY INHALATION LIQUID, FLAMMABLE, N.O.S.
Hazard Class	6.1
Subsidiary Hazard Class	3
Packing Group	I

15. Regulatory information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
Acryloyl chloride	814-68-6	X	ACTIVE	-
Phenothiazine	92-84-2	X	ACTIVE	-

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

'-' - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT)

Not applicable

TSCA 12(b) - Notices of Export

Not applicable

International Inventories

China, X = listed, Australia, U.S.A. (TSCA), Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Australia (AICS), Korea (KECL), China (IECSC), Japan (ENCS), Philippines (PICCS), Taiwan (TCSI), Japan (ISHL), New Zealand (NZIoC), Japan (ISHL).

Component	CAS No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
Acryloyl chloride	814-68-6	-	X	212-399-0	X	X	X	X	X	KE-29735
Phenothiazine	92-84-2	X	-	202-196-5	X	X	X	X	X	KE-28250

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

U.S. Federal Regulations

SARA 313

Not applicable

SARA 311/312 Hazard Categories

See section 2 for more information

CWA (Clean Water Act)

Not applicable

Clean Air Act

Not applicable

OSHA - Occupational Safety and Health Administration

Not applicable

Component	Specifically Regulated Chemicals	Highly Hazardous Chemicals
Acryloyl chloride	-	TQ: 250 lb

CERCLA

Not applicable

Component	Hazardous Substances RQs	CERCLA EHS RQs
Acryloyl chloride	-	100 lb

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Acryloyl chloride	X	X	X	-	-
Phenothiazine	X	X	X	-	X

U.S. Department of Transportation

Reportable Quantity (RQ): N
 DOT Marine Pollutant N
 DOT Severe Marine Pollutant N

U.S. Department of Homeland Security

This product contains the following DHS chemicals:

Legend - STQs = Screening Threshold Quantities, APA = A placarded amount

Component	DHS Chemical Facility Anti-Terrorism Standard
Acryloyl chloride	Release STQs - 10000lb

Other International Regulations**Mexico - Grade** No information available**Authorisation/Restrictions according to EU REACH**

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Acryloyl chloride	814-68-6	-	-	-
Phenothiazine	92-84-2	-	Use restricted. See item 75. (see link for restriction details)	-

<https://echa.europa.eu/substances-restricted-under-reach>

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
Acryloyl chloride	814-68-6	Not applicable	Not applicable	Not applicable	Not applicable
Phenothiazine	92-84-2	Listed	Not applicable	Not applicable	Not applicable

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
Acryloyl chloride	814-68-6	Not applicable	Not applicable	Not applicable	Not applicable
Phenothiazine	92-84-2	Not applicable	Not applicable	Not applicable	Not applicable

16. Other information

Prepared By

Health, Safety and Environmental Department
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 www.alfa.com

Revision Date

27-Apr-2022

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Revision Summary

SDS authoring systems update, replaces ChemGes SDS No. 814-68-6/1.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the

date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS